



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0471.001

DVS ZERT hereby certifies that the company

ST Extruded Products Germany GmbH
Friedrich-Wöhler-Str. 2
53117 Bonn
GERMANY

has furnished proof to fulfil
the scope of welding according to

EN 15085-2 certification level CL1

in the extent mentioned on the reverse side.

validity: 01.11.2015 until 31.10.2018

Düsseldorf, 06.11.2015
Place and date of issue

Dipl.-Ing. Lukosz
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1	t = 2 - 40 mm	BW
	23.1	t = 2 - 40 mm	BW, FW, fully mechanized
	23.1	t = 3 - 40 mm	FW
141	23.1	t = 2 - 6 mm	BW
	23.1	t = 3 - 7,5 mm	FW

Area of Application:

- New construction of assemblies and components for rail vehicles
- except design

Responsible Welding Coordinator(s):

Timm Karsten (IWE) born: 06.04.1959

Deputy with equal rights:

Markus Kleimann (IWT/Level A) born: 19.09.1975

Representative:

Dirk Clemens (IWS) born: 25.05.1971
 Michael Dück (IWS) born: 19.06.1970
 Mirek Marciniak (IWS) born: 25.09.1971
 René Modrow (IWS) born: 31.12.1970
 Damian Mucha (IWS) born: 09.09.1986
 Markus Pohl (IWS) born: 25.02.1971
 Guido Schmidt (EWS) born: 19.10.1968
 Marcus Weiß (Level C) born: 28.03.1983

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-2 and ISO 14732 for Mr. Timm Karsten exist.

registration ON EN15085:

DVSZERT/15085/CL1/471/0/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.